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# The history of our family business



#### 1984-2018

His sons Martin and Georg Zingerle join the family business and run it together for 34 years.

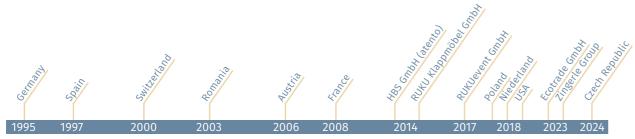


Franz Zingerle, a trained machinist, founds a company:
Zingerlemetal, Mastertent's parent company, is born.



Numerous foreign branches and new production sites are established.









#### 201

Georg S. and Heinz P., two long-time employees and members of the management, become shareholders of the company.

#### 2018

The transition to the 3<sup>rd</sup> generation:

Martin Zingerle leaves the company. Georg's sons Thomas and Stefan, and daughter Sonja join the family business.



#### 2003

Expansion of the headquarters: a production hall of 7,000m<sup>2</sup> and an office building of 1,200m<sup>2</sup> are built in South Tyrol, Italy.

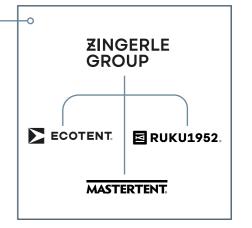


#### 2006

A second production facility in Transylvania, Romania is built.

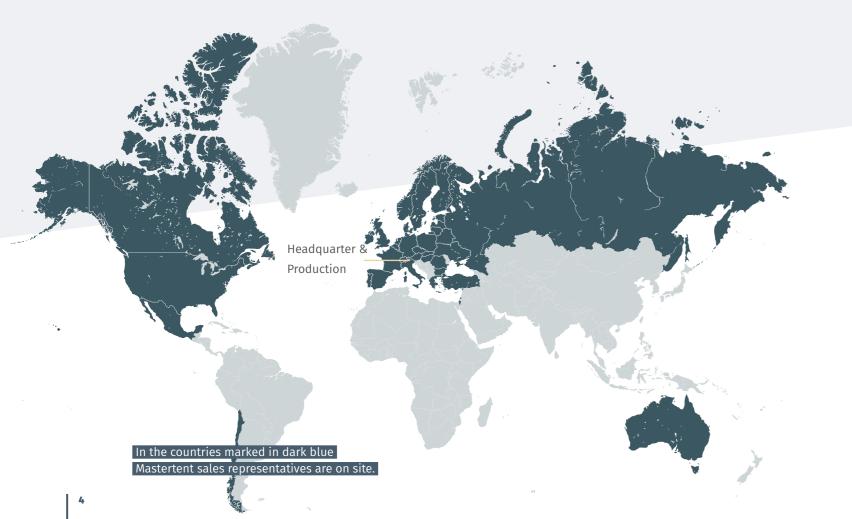
#### Today

Since January 2023, Zingerle Group unites Mastertent®, Ecotent® and RUKU1952® under one and the same roof.



# Mastertent worldwide

At Mastertent, there is not just one contact person. Partners and subsidiaries in <u>over 38 countries</u> do their best to be there for their customers on site, every day.



### Why you should choose us

## 9 Reasons for Mastertent

- 1. In-house product development and production in South Tyrol, Italy.
- 2. High product quality and wide product range.
- 3. Sustainable company management in the third generation.
- 4. Individual customer support on site thanks to global sales structures.
- 5. Fast delivery, reliable and worldwide.
- 6. Unique services: CARE.
- 7. 10-year spare parts guarantee on the aluminium structure.
- 8. International certifications and patents.
- 9. There are no limits to personalisation, customised products are one of our strengths.







### Tool-free, quick and intuitive

# Set-up in 60 seconds





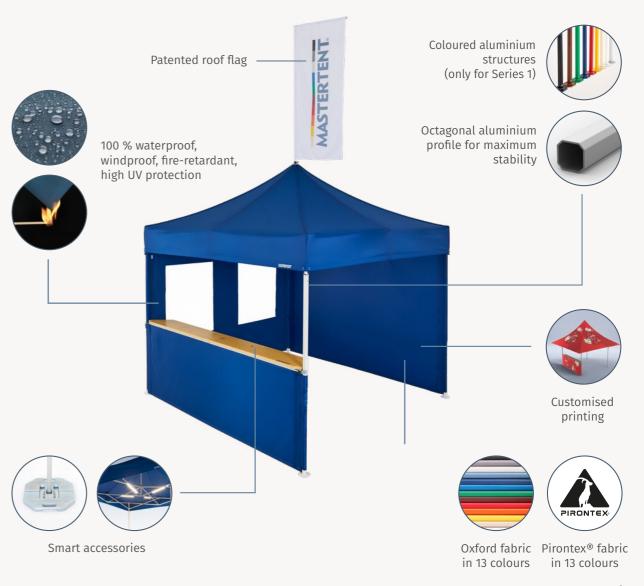


# Roll the film, let's go!

The set-up is simple, quick and requires no tools. Your Mastertent folding gazebo is ready for use in just 60 seconds.



# 1 Gazebo,100 possibilities



### Small, medium or spacious

# Gazebo sizes and series



#### **Custom sizes**

Special sizes can be made on request.



### Technical data

# Gazebo series in comparison

	Series 1	Series 2	
Profile width x diagonal (thickness)	Octagonal, 43x49 mm (2,5 mm)	Octagonal, 37x42,5 mm (2,1 mm)	
Foot plate and connecting elements	Aluminium	Aluminium	
Height adjustment	2 or 3 heights	3 heights	
Roof fixing system PRO	✓	1	
Valance tensioning device	✓ (spring-loaded)	√	
Peak flag fixture	✓	<b>√</b>	
Available frame colours			
Fixation on the frame	By Velcro and hook	By Velcro	
Fire-retardant and waterproof	✓	<b>√</b>	
Roof shapes			
Fabric quality	Oxford 500D, Pirontex®, glass fibre fabric	Oxford 500D, Pirontex®	
Fabric colours			
Velcro and thread colour	Colour matching	Colour matching	
Printable	✓	·	

### Our number 1

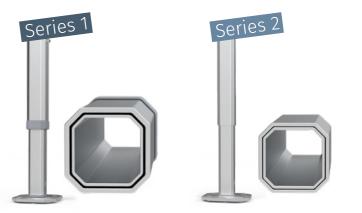
# Folding gazebo Series 1

Sizes Series 1	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
3x3 m	36.6 kg	201 cm	327 cm	44x42x158 cm
3x3 m Square	45 kg	202 cm	275 cm	43x43x206 cm
3x3 m Pagoda	37.2 kg	201 cm	368 cm	42x44x158 cm
4x2 m	34.1 kg	215 cm	334 cm	44x30x206 cm
4x4 m	46.2 kg	215 cm	388 cm	44x42x206 cm
4x4 m Pagoda	46.8 kg	215 cm	431 cm	42x44 x206 cm
4.5x3 m	46.4 kg	201 cm	327 cm	58x42x158 cm
5x5 m Pagoda	77.2 kg	215 cm	497 cm	54x52x206 cm
6x3 m	61 kg	201 cm	327 cm	72x42x158 cm
6x4 m	59 kg	215 cm	388 cm	58x42x206 cm
8x4 m	77.7 kg	215 cm	388 cm	72x42x206 cm

### High quality and functional

# Folding gazebo Series 2

Sizes Series 2	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
1.5x1.5 m flat roof	18.6 kg	201 cm	240 cm	39x28x158 cm
1.5x1.5 m pointed roof	19.3 kg	201 cm	270 cm	39x28x158 cm
2x2 m	26.3 kg	201 cm	293 cm	44x42x158 cm
3x1.5 m	23.1 kg	201 cm	304 cm	48x28x158 cm
3x2 m	32.5 kg	201 cm	293 cm	58x42x158 cm
3x3 m	30.5 kg	201 cm	327 cm	44x42x158 cm
4.5x3 m	38.7 kg	201 cm	327 cm	58x42x158 cm
6x3 m	51.4 kg	201 cm	327 cm	72x42x158 cm



### All-round protection guaranteed

# Sidewalls



Closed
100 % waterproof and windproof



With door
Can be rolled up,
with zipper



With window 1-4 windows per sidewall



Half-height
Fixed with aluminium
crossbar



Wooden counter
Combinable with
half-height sidewalls



Partition wall Closed, with window or with door



**Rescue** Special sidewalls strengthened with PVC

With our 7 gazebo sidewall models you can quickly adjust your gazebo according to your needs or the changing weather conditions.



### Simple and completely automatic

# Awning





### 1. Automatic opening

When setting up the tent, the awning opens by itself.

#### 2. 1-4 Sides

Depending on the model, one, two, three or four sides can be equipped with an awning.





#### 3. Internal valance

The internal valance provides an additional printable area and sidewalls can be attached to it.

### 4. Extended protection

Our patented automatic awning reaches out 65 cm/80 cm/
100 cm depending on the model.

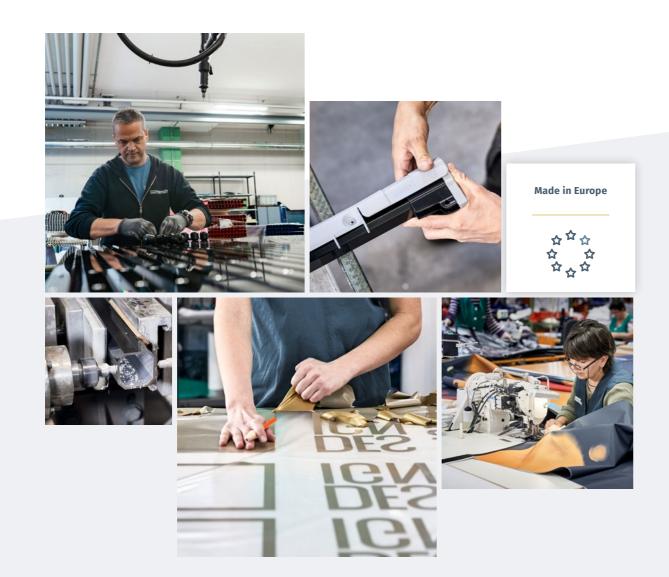
Ready for use in minutes, watch the video!



### Technical data

# Series 1 with awning

Sizes Series 1 with awning	Weight	Maximum entrance height	Maximum tent height	Pack size (L x W x H)
3x3 m with 1 awning	41.5 kg	202 cm	353 cm	44x42x158 cm
3x3 m with 2 awnings	45 kg	202 cm	353 cm	53x51.5x167.5 cm
3x3 m with 3 awnings	48.5 kg	202 cm	353 cm	53x51.5x167.5 cm
3x3 m with 4 awnings	44.9 kg	202 cm	412,5 cm	53x51.5x167.5 cm
3x3 m Square with 1 awning	45 kg	202 cm	275 cm	42x44x206 cm
4x4 m with 1 awning	48 kg	216 cm	412.5 cm	44x42x206 cm
4x4 m with 2 awnings	51 kg	216 cm	412.5 cm	54x52x206 cm
4x4 m with 3 awnings	54 kg	216 cm	412.5 cm	54x52x206 cm
4x4 m with 4 awnings	58.8 kg	216 cm	412.5 cm	54x52x206 cm
4.5x3 m with 1 awning	52.2 kg	202 cm	353 cm	58x43x158 cm
4.5x3 m with 2 awnings	54.5 kg	202 cm	353 cm	72x43x158 cm
6x3 m with 1 awning	68.8 kg	202 cm	353 cm	72x43x158 cm
6x4 m with 1 awning	71 kg	216 cm	412.5 cm	58x42x206 cm
8x4 m with 1 awning	79 kg	216 cm	412.5 cm	72x42x206 cm





### 100 % visibility is guaranteed

# Pagoda gazebo









### 1. Maximum visibility

Due to the high and pointed roof, the pagoda gazebo is already visible from afar.

### 2. High gable

The centre post is secured by an additional safety bolt.

### 3. Increased stability

The scissor joints on the sides give the 5x5 m pagoda gazebo extra stability.

#### 4. Handy

Small pack size, no loose parts and quick set-up.

An unusual pagoda gazebo: it offers a <u>compact packing size</u>, easy transport, quick set-up and <u>no loose parts</u>.

That's something only Mastertent can offer you.



### Extraordinary shapes

# Square 3x3 m











### 1. Eye-catching design

This is the perfect gazebo for advertising, attracting customers and delivering meaningful messages.

#### 2. Bigger valance

Use an advertising space of 1.7 m<sup>2</sup> instead of the usual  $0.8 \text{ m}^2$ .

#### 3. Water drain pipe

Rainwater is collected in the middle of the roof and drains off through the drain pipe that can be positioned as desired.

#### 4. Awning

The new Square gazebo with awning offers your guests a bigger sheltered area.

That's how quickly the Square with awning is ready for use. Roll the film!





3 x 3

### About proven things and new ones

## Fabrics and colours

## The classic Our all-time favourite Oxford fabric















Demonstrated pioneering spirit

# Innovation and resilience

Adaptable, resistant and durable. We have taken nature as our model and developed the worldwide unique fabric Pirontex® together with our textile manufacturer. Pirontex® is more sustainable in its production than conventional textiles and is characterised by its longevity.

A higher elasticity ensures that the fabric adapts perfectly to the aluminium structure. Thanks to the use of a 600D thick thread as well as the ingenious construction of the fabric, the textile gets more body and robustness. Special nano-coatings make the fabric particularly resistant to dirt and water. Furthermore, it can withstand winds of up to 100 km/h and is fire-retardant.

### Unbreakable colours

## Colour resistance

What makes this new textile so special? Even when exposed to intense sunlight and used for long periods of time, it retains its original colour and does not fade.

This is proved by its high lightfastness, which was classified with a 7-8 grade (out of 8). Thus, Pirontex® guarantees excellent long-term colourfastness.

The Pirontex® fabric also distinguishes itself by its **elegant, matt appearance**, it is extremely tear-resistant, it keeps its shape and protects against UV radiation.





For the world of tomorrow

# Sustainability is not a state, but a path

With the development of Pirontex® we have succeeded in creating a highly resistant material that has been critically tested for all environmental aspects right from the start.

We paid particular attention to the dyeing process, which is often associated with a high environmental impact in the textile industry.

In the production of our new textile, we use 50 % less energy, 80 % less water and reduce CO<sub>2</sub> emissions by 60 %.

We can confidently dispense with discredited dyeing plants and also achieve a much more durable colour result. Production process
Pirontex®



50% less energy consumption



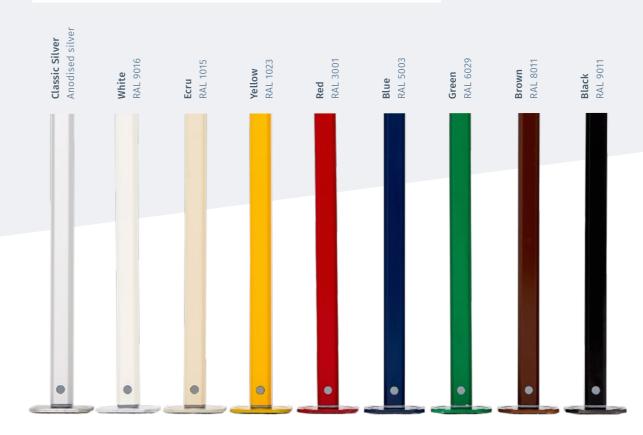
80% less CO<sub>2</sub> emissions



no chemical solvents

### Complete colour coordination

## Series 1 frame colours





**Custom RAL colours**Discover more than 200 RAL colour options

for maximum individuality!

### Impressive results

# Printing options





#### For the small areas

With thermal transfer printing, small print motifs, such as logos, are printed on a very durable vinyl film and transferred to the gazebo's fabric by heat.



Sublimation printing is particularly suitable for printing high-resolution motifs on large surfaces. For printing, we use certified eco-inks that are not harmful to the environment or our health.



Sublimation printing on valances





### Technical finesse

# Construction details



Easy set-up mechanism

Thanks to the integrated easy set-up mechanism of the tent legs, the tent can be assembled quickly and without effort.



Spacer

The 8 mm thick spacer ensures that the fabric is not pinched when folding up the gazebo.



Release system

This system helps to easily dismantle the gazebo by means of a push button.



Connecting elements

All connecting parts are made of extruded aluminium which, compared to plastic, makes them more form-stable.



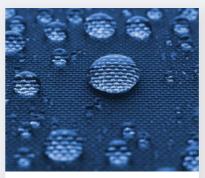
**Plastic gliders** 

All movable components are provided with a plastic glider which ensures a very smooth operation.



Rubber cover

In order to protect the fabric against wear, all connecting elements of the frame are provided with rubber covers at contact points with the roof.



**Textile characteristics** 

The textiles are made of polyester fabric coated with polyurethane, they are UV-resistant and 100% waterproof.



Roof fixing system PRO

This fixing system on the corner posts ensures a crease-free appearance of the entire tent roof.



Valance tensioning device

The Series 1 is equipped with a patented, spring-loaded tensioning device. The roof therefore remains taut even after a long time.



**PVC** reinforcement

To avoid rapid wear of the fabric, the tent roof is equipped with PVC reinforcements at all contact zones with the frame.



Peak flag

On the patented peak flag device flags or banners can be mounted and at the same time, it firmly attaches the roof to the structure.



Adjustable tension straps

These straps on the roof's valances ensure the perfect tensioning of the valances on all sides of the roof.

# THAMUS THAMUS maxon maxon maxon THAMUS maxon THAMUS THAMUS naxon maxon "In recent years, we have had folding gazebos from other manufacturers, but the clever solutions, the size of the Mastertent® folding gazebos, and the high-quality material convinced us." Thömus maxon Swiss Mountain Bike Racing Team

### Maximal functionality

## Accessories



Fastening kit



Base plate



Concrete weights



Radiant heater



**LED** spotlights



**LED** strips



Banner



Roof flag



Wooden counter



Rain gutter



Transport wheels S



Transport wheels L

### All-in-one solutions

# Gazebo sets for all types of use









#### 1. Kitchen Tent

The roof and sidewalls of this gazebo are made of a certified, fireproof fabric which turns it into the perfect outdoor kitchen.

#### 2. Rescue Kit

Quick set-up, stable, 100% waterproof, fire-retardant and practical - that's the Rescue Kit, the reliable partner for emergency situations.

### 3. Royal Kit

This elegant folding gazebo package with corner curtains, a sheer ceiling fabric and scalloped valances has always been very popular in the catering trade.

#### 4. Loden Kit

Give your gazebo an alpine touch with this loden fabric cover.

100% tailored to your mobile needs.

### Tested, certified and refractory

# Safe cooking with Mastertent



To all cooks out there: The new Mastertent kitchen tent is made of a refractory, non-flammable fabric and the windows can be opened and closed by means of a zip. In addition, there are two dormers on the roof so that air can escape while cooking.

3 x 1.5

4 x 2

### Developed for emergencies: Rescue Kit

# Fast, simple and safe









#### 1. Sidewalls

These sidewalls include a window, door and fly net.

### 2. Anti-slip floor

A waterproof floor made of anti-slip PVC provides the necessary hygiene in the gazebo.

#### 3. Connecting tube

These tubes help to easily connect the sidewalls to the tent floor.

#### 4. Insulating inner tent

Inner tents can be additionally mounted and together with the outer sidewalls they form an insulating air chamber.

Friend and helper for first responders

Our rescue tents are waterproof and ready for use in just a few minutes. They are 100 % reliable when every second counts.

### Take precautions and be covered

# The **CARE** Packages

Storms, uprooted trees, fires or floods - the dangers lurk everywhere and they can leave enormous damage even to the most stable Mastertent folding gazebo.

We do not want you to pay high repair costs. In the event of damage due to force majeure, you can now make use of <u>CARE and CARE+</u>. These are two risk provisions that offer further advantages in addition to low repair costs.



# You can count on the following benefits, no matter what you choose:

- You save high repair costs
- 70 % discount on the item to be replaced
- You receive one free Repair Kit for the tent roof per year
- Rapid replacement service
- Priority customer support

# This is where the two service packages differ:

CARE Basic package	<b>CARE+</b> Comprehensive package	
Unlimited roof replacement with low deductible	Unlimited replacement of the roof, the aluminium structure or its individual parts with low deductible	
A one-off, low service fee (per contract period), no matter how often you replace the roof	A one-off, low service fee (per contract period), no matter how often you replace the roof, the aluminium structure or its individual parts	









### Tool-free, quick and intuitive

# Set-up in 15 minutes



### Roll the film, let's go!

Thanks to the quick release technology, the Mastertent pavilion can be assembled by two people in a very short time and without the use of any additional tools.



### At a glance

# Our pavilions



4-corner pavilion Counter: up to 16 people Weight: 221 kg Sizes: 3.9 x 3.9 x 3.35 m



6-corner pavilion Counter: up to 24 people Weight: 357 kg Sizes: 5 x 5.75 x 3.35 m



8-corner pavilion Counter: up to 40 people Weight: 402 kg Sizes: 5.8 x 5.8 x 3.35 m



6-corner pavilion star-shaped Counter: up to 24 people Weight: 301 kg Sizes: 6.35 x 7.35 x 4.5 m



Customisable



Easy-Up



4, 6 or 8 square pavilions.

First, the base frame is assembled, then the side panels as well as the counter elements are mounted. Last but not least the roof is put on. All this in just 15 minutes!



### Unpack - plug in and ready

# Tool-free assembly

The robust and 100 % waterproof Oxford 500D fabric and the powerful blower, which is connected to the power supply for the entire utilisation period, ensure maximum stability for your advertising medium. Moreover, the textile is fire-retardant, which ensures increased safety at your event.





Simple and quick. Watch the assembly video!



### At a glance

# Our advertising media



**Tripod**Size: 6.1x5.3x4 m
Weight: 65 kg



MS5 Size: 5x5x3.54 m Weight: 59 kg

Special shapes for your usage

Choose your favourite from our <u>standard models</u> or get in contact with our design team to create your own <u>customised inflatable advertising medium</u>.

All models can be found on our website.

# Warranties and certifications Folding gazebos

#### Warranty services

- 5-year warranty on material and production defects of the aluminium frame
- Lifelong warranty on corrosion of the aluminium frame\*
- 10-year availability of all spare parts of the aluminium frame

\*special cases excluded (e. g. frequent use of the gazebo in sea air)

#### General certifications

- All gazebos are TÜV certified (product certification).
- Our folding gazebos have been tested for their stability in a wind tunnel at different wind speeds by the renowned Maffeis Engineering office. The result: when properly secured, the 3x3 m folding gazebo can withstand wind speeds of up to 100 km/h.
- Flying Structures Certificate: In 2022, the Strauch engineering office confirmed on the basis of a structural static calculation that our folding gazebos meet the requirements according to DIN EN 13782.
- The printing ink we use for our gazebos has been certified with the ECO Passport.
- All materials and substances we use for the production of our folding gazebos are REACH-compliant and are therefore considered harmless to health.

#### **Certifications of our tissues**

- Our textile Oxford 500D has been assigned to the B s1, d0 fire protection class according to EN 13501 1:2018 + A1:2009, and is therefore considered fire retardant.
- Our textile Oxford 250D has been assigned to the B s1, d0 fire protection class according to EN 13501 1:2018 + A1:2009. and is therefore considered fire retardant.
- Glass fibre fabric: The Bergmeister engineering office tested our kitchen tent and confirmed that its fabric is refractory and the product is therefore suitable as a temporary kitchen for outdoor use. The textile consists of a tightly woven, tear-, water- and wind-resistant refractory glass fibre fabric.
- The "Crystal" PVC for our folding gazebo windows has been assigned to the B s2, d0 fire protection class according to EN 13501 1:2018 and is therefore considered flame retardant.
- The PVC for our folding gazebo roofs and sidewalls has been assigned to the B s2, d0 fire protection class according to EN 13501 1:2018 and is therefore considered flame retardant.
- All our tent fabrics offer UPF>50 UV protection.



■ Pirontex®: This textile has a very high blue scale (7-8 of max. 8), as well as grey scale (4.5 of max. 5), according to DIN EN ISO 105-B02 and DIN EN ISO 105-A02, which means that it is very colourfast. It is also very hard-wearing, has high dimensional stability and has been classified as flame retardant in accordance with DIN EN 13501 -1:2018 (fire protection class B - s1, d0).

All original certificates are available on request.

### Warranties and certifications

# Pavilions

#### **Varranties**

- 2 years manufacturer's warranty on material and production defects of the galvanised steel structure.
- 10 years availability of all spare parts of the galvanised steel structure.

#### Certifications

- TÜV-SÜD certificate (product certification).
- The PVC fabric is considered flame retardant according to DIN 4102 B1.
- Certification of stability at varying wind speeds.
- Static calculation of the steel structure.
- All materials and substances we use in the production of our pavilions are REACH compli ant and are therefore considered harmless to health.
- The printing ink we use for our fabrics has been certified with the ECO Passport.



All certificates are available on request.

As a producer we consciously implement measures to avoid negative effects on the climate.

We use high-quality materials in order to reduce big amounts of waste and this in turn helps us to increase our product's longevity. The usage of recyclable materials and the continuous process optimisation, including the reduction of harmful substances and waste, are of great importance to us.

We even produce colourful shopping bags with <u>fabric remnants</u> of our gazebos which are there for the sensibilisation of this issue.



# If our customers are satisfied, we are satisfied as well.







"In such a thankless environment as the desert, we need reliable gazebos that can withstand all adversities to protect our technicians during the rallies. Mastertent® is a reliable partner that we can rely on even in emergencies."

Damien Dulenc, PH SPORT Team Coordinator







"I was on the hunt for a high quality canopy that is well made and will last my business for years to come. What I received from Mastertent® is of super quality - it definitely exceeded my expectations."

Anako, USA, Los Angeles











Browse through the numerous customer cases.



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